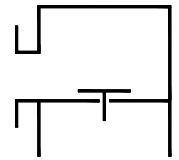
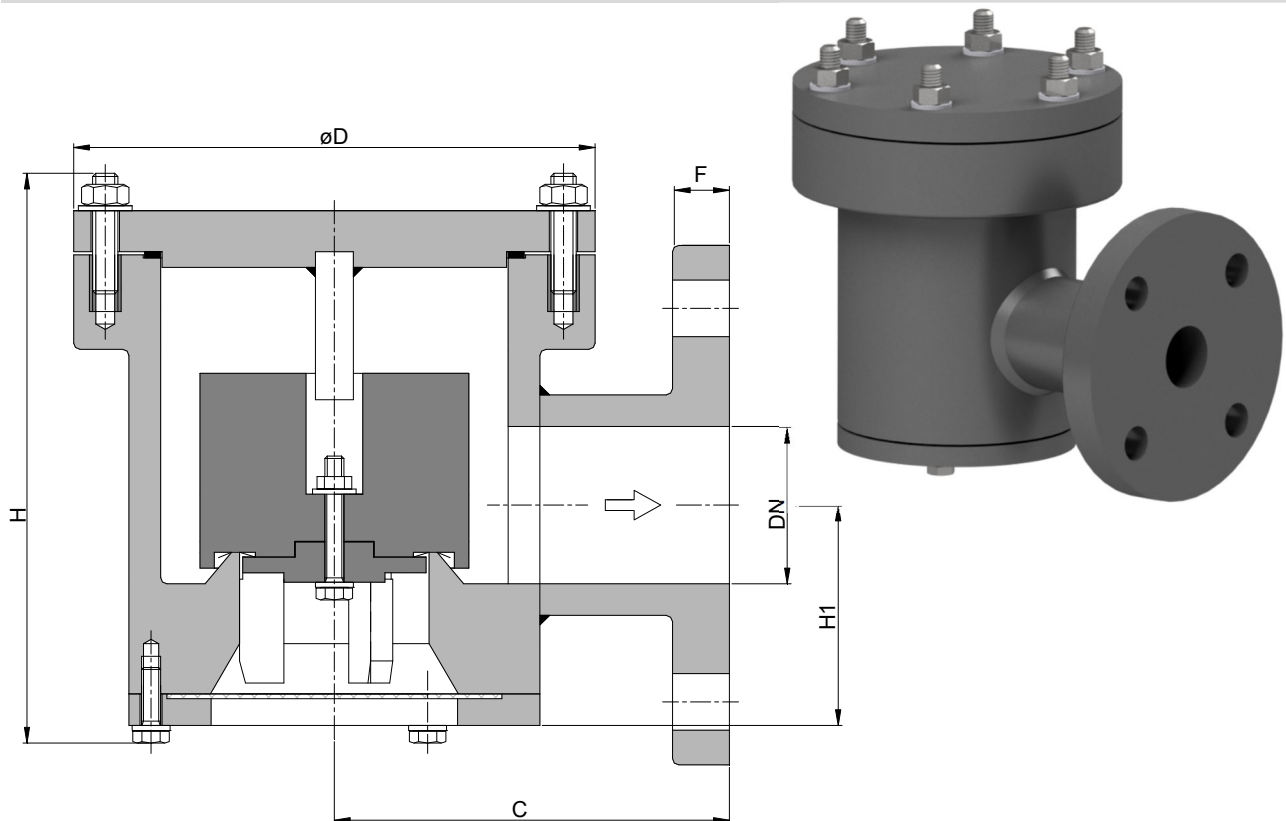


**Type sheet**  
 Vacuum relief valve  
**KITO® VS/ScS-...**

**Application**

Not explosion-proof valve to prevent dangerous vacuums in tank installations. For installation on tank roofs, if desired by the customer, in connection with a pressure valve.

**In case of use in explosive atmospheres of gas/vapour-air mixtures ignition hazards need to be considered. Plastic material tends to electrostatic charging. The use should be completed respectively decided by a risk analysis considering country-specific rules and regulations.**

**Dimensions (mm) and settings (mbar)**


| DIN       | DN | ASME | C   | D   | H   | H1  | F  | setting |      | kg   |
|-----------|----|------|-----|-----|-----|-----|----|---------|------|------|
|           |    |      |     |     |     |     |    | min.    | max. |      |
| 25 PN 40  |    | 1"   | 120 | 130 | 167 | 50  | 16 | 3.1     | 30   | 1.5  |
| 50 PN 16  |    | 2"   | 125 | 165 | 186 | 70  | 18 | 2.4     |      | 2.0  |
| 80 PN 16  |    | 3"   | 150 | 210 | 234 | 96  | 20 | 2.4     |      | 3.5  |
| 100 PN 16 |    | 4"   | 175 | 245 | 284 | 115 | 24 | 2.3     |      | 5.0  |
| 150 PN 16 |    | 6"   | 250 | 320 | 350 | 158 | 26 | 2.3     |      | 9.5  |
| 200 PN 10 |    | 8"   | 275 | 394 | 435 | 210 | 28 | 2.7     |      | 17.0 |

Indicated weights are understood without weight load and refer to the standard design

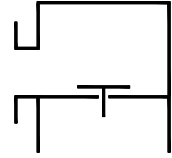
**Example for order**

**KITO® VS/SCS-50**  
 (design with flange connection DN 50 PN 16)

**Without EC certificate and CE-marking**

**Type sheet**

Vacuum relief valve

**KITO® VS/ScS-...**

**Design**

|                         | standard  | optionally   |
|-------------------------|---|--|
| housing / cover         | polyethylene (PE)   | polypropylene (PP)   |
| gasket                  | Gylon   |  |
| valve pallet / guidance | polyethylene (PE)   | polypropylene (PP)   |
| sealing foil            | FEP   |  |
| load weight             | polyethylene (PE)<br><i>(at higher settings PE/stainless steel)</i> | polypropylene (PP)<br><i>(at higher settings PP/stainless steel)</i> |
| bolts / nuts (inside)   | PEEK  | Hastelloy C4   |
| bolts / nuts (outside)  | A2  |  |
| protective screen       | polyamide 6   |  |
| connection              | flange EN 1092-1 type A   | flange ASME B16.5 Class 150 RF,<br>weld end                          |

**Performance curves**

Flow capacity  $V$  based on air of a density  $\rho = 1.29 \text{ kg/m}^3$  at  $T = 273 \text{ K}$  and atmospheric pressure  $p = 1.013 \text{ mbar}$ . For other gases the flow can be approximately calculated by

$$\dot{V}_{40\%} = \dot{V}_b \cdot \sqrt{\frac{\rho_b}{1.29}} \quad \text{or} \quad \dot{V}_b = \dot{V}_{40\%} \cdot \sqrt{\frac{1.29}{\rho_b}}$$

The indicated flow rates will be reached by an accumulation of 40% above valve's setting (see DIN 4119).  
If the allowable overpressure is less 40%, please consult der factory for the corrected volume flow.

